



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



HXH250 High Speed Injection Molding Machine

Technical Parameter :

MODEL:HXH 250

TECHNICAL PARAMETER TABLE

INJECTION UNIT	SCREW DIAMETER	mm	50
	SCREW L/D RATIO	L/D	24
	INJECTION CAPACITY (THEORETICAL)	cm ³	422
	INJECTION WEIGHT(PS)	g	384
	INJECTION PRESSURE	MPa	175



	SCREW SPEED	rpm	500
CLAMPING UNIT	CLAMP FORCE	KN	2500
	OPEN STROKE	mm	530
	MAX. MOULD	mm	600
	MIN. MOULD	mm	230
	SPACE BWTWEEN TIE-BARS (W×H)	mm	620×570
	EJECTOR FORCE	KN	80
	EJECTOR STROKE	KN	150
	OTHERS	PUMP PRESSURE	MPa
MOTOR POWER		KW	30*2
HEATING POWER		KW	18
MACHINE DIMENSION (L×W×H)		m	6.8*1.7*2.1
MACHINE WEIGHT		t	9.5
Special Specification :			
1.Proportional direction valve for mold opening and closing.			
2.Single cylinder injection.			
3.Infrared ray heating.			